

As limit switches AMP 745183-2
 E1 limit switches AMP 745183-2
 To Re-arm switch- Front panel (Leave on permanently to disable feature)
 Emergency stop switch AMP 745183-2
 Emergency stop switch AMP 745183-2
 UMAC watchdog contact AMP 745183-2
 To Keyswitch lockout Molex 22-23-2021

Front panel indicator lights
 D1 D2 D3 D4 D5 D6 D7 D8 D9 D10

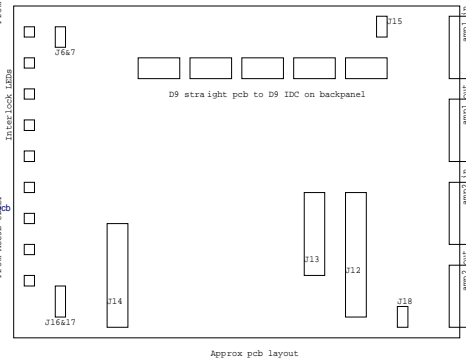
R7 2.2K R8 2.2K R9 2.2K R10 2.2K R11 2.2K R12 2.2K R13 2.2K R14 2.2K R15 2.2K R16 2.2K
 R17 2.2K R18 2.2K R19 2.2K R20 2.2K R21 2.2K R22 2.2K R23 2.2K R24 2.2K R25 2.2K R26 2.2K

Mounting Hole X8
 HOLE1 HOLE2 HOLE3 HOLE4 HOLE5 HOLE6 HOLE7 HOLE8

These lines are pulled up on ACCSE logic low will indicate OK

These two are contact pairs on single maintained L/C, momentary R, keyswitch

Only when interlock is OK and amp is enabled should brake be released



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SZA		SZA Servo System	
File		Drawn by: Frank Di Don na	
Size C		Rev 3	
Date: Monday, November 03, 2003		Sheet 1 of 1	